



## Job Description

Posted: February 04, 2025

**Title: Press Brake Operator**  
**Reports to: Head of Manufacturing**

**Department: Manufacturing**

**Purpose:** To ensure that all parts for City Theatrical products are formed to the highest quality standards and completed in a timely fashion as dictated by standards for each part.

### Team Member Responsibilities:

- Set up and operate Amada press brakes using proper tools and methods
- Calibrate brakes daily before beginning production
- Choose tooling by studying part drawings
- Program CNC controls to achieve proper bending dimensions and tolerance
- Responsible for ensuring parts are manufactured to standards and specifications
- Works according to priorities as assigned by Production Scheduling
- Reports to Production Management of any equipment or tooling malfunctioning
- Maintains accountability for misused tooling or improper setups
- Maintains expected productivity output levels and completes assignments as scheduled
- Performs first piece quality check to verify piece meets manufacturing specifications
- Ensures product quality meets standards by frequently checking work
- Responsible for ensuring daily and monthly maintenance is completed and recorded
- Follows safety procedures, OSHA guidelines and wears PPE at all times
- Maintains a clean, organized and safe work environment
- Ensures after task is completed, floor is swept and tools are returned to designated area
- Organizes work area so that another person is able to locate information easily
- Conducts equipment and tools Preventative Maintenance
- Flexible to support other work center processes as dictated by production demand

### Knowledge, Skills and Abilities:

- Communicates in English (speaks, reads, writes)
- Proficient operating and setting up Amada press brakes
- Able to read measuring devices such as ruler, dial caliper, angle gauge
- Capable of working independently and as part of a team
- Flexible and able to adapt to change
- Problem solving and creative thinking skills
- Knowledge of sheet metal fabrication
- Able to interpret mechanical drawings, blueprints and sketches
- Communicates in English (speaks, reads, write)

**US HEADQUARTERS**  
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- Able to lift up to 50 pounds

**Education and Experience:**

- High School diploma or its equivalent
- 3 to 6 years fabrication experience

To apply, send your cover letter and resume to: [info@citytheatrical.com](mailto:info@citytheatrical.com)

**Press Brake Operator**

**Training Requirements**

New Employee Orientation  
Facility Tour  
Company Profile  
Phone Training  
MSDS-Safety Training  
Personal Protective Equipment  
Computer Training  
City Theatrical Products

**Approval:**

**Head of Manufacturing:** \_\_\_\_\_

**General Manager:** \_\_\_\_\_

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