

An Environmental Lights Company

## **Job Description**

Posted: May 30, 2024

Title: Press Brake Operator Department: Manufacturing

**Reports to: Head of Manufacturing** 

**Purpose:** To ensure that all parts for City Theatrical products are formed to the highest quality standards and completed in a timely fashion as dictated by standards for each part.

## **Team Member Responsibilities:**

- Set up and operate Amada press brakes using proper tools and methods
- Calibrate brakes daily before beginning production
- Choose tooling by studying part drawings
- Program CNC controls to achieve proper bending dimensions and tolerance
- Responsible for ensuring parts are manufactured to standards and specifications
- Works according to priorities as assigned by Production Scheduling
- Reports to Production Management of any equipment or tooling malfunctioning
- Maintains accountability for misused tooling or improper setups
- Maintains expected productivity output levels and completes assignments as scheduled
- Performs first piece quality check to verify piece meets manufacturing specifications
- Ensures product quality meets standards by frequently checking work
- Responsible for ensuring daily and monthly maintenance is completed and recorded
- Follows safety procedures, OSHA guidelines and wears PPE at all times
- Maintains a clean, organized and safe work environment
- Ensures after task is completed, floor is swept and tools are returned to designated area
- Organizes work area so that another person is able to locate information easily
- Conducts equipment and tools Preventative Maintenance
- Flexible to support other work center processes as dictated by production demand

### Knowledge, Skills and Abilities:

- Communicates in English (speaks, reads, writes)
- Proficient operating and setting up Amada press brakes
- Able to read measuring devices such as ruler, dial caliper, angle gauge
- Capable of working independently and as part of a team
- Flexible and able to adapt to change
- Problem solving and creative thinking skills
- Knowledge of sheet metal fabrication
- Able to interpret mechanical drawings, blueprints and sketches
- Communicates in English (speaks, reads, write)
- Able to lift up to 50 pounds

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## **Education and Experience:**

- High School diploma or its equivalent
- 3 to 6 years fabrication experience

To apply, send your cover letter and resume to: <a href="mailto:info@citytheatrical.com">info@citytheatrical.com</a>

# **Press Brake Operator**

## **Training Requirements**

New Employee Orientation
Facility Tour
Company Profile
Phone Training
MSDS-Safety Training
Personal Protective Equipment
Computer Training
City Theatrical Products

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Approval:	
Head of Manufacturing:	 
General Manager:	 

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